



The only source for truly professional grade spray-on truck bed lining applications via basic DIY systems

## Spray-Lining and Coatings Spray On Truck Bed Liner Instructions

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**NOTE: Directions specific to your item(s), surface(s) and coating type(s) are included with products ordered. For the best results, always read the instructions included with your shipment first.**

**Using the bed of this standard pickup truck as a template for taping off on most other items has been effective for other project types as well (boats, trailers, interior surfaces, etc.).**

**For jeeps, boats, trailers, parts, or painted metals prep is similar WHERE SURFACE OR PAINT IS IN GOOD CONDITION.**

**For old, loose painted surfaces, fiberglass, OR any unprimed metals, after cleaning debris apply S-L&C 1:1 Primer @ 3-6 mils. A high-quality, auto or marine grade, 1:1 epoxy primer will suffice if unavailable.**

## Step By Step Instructions:

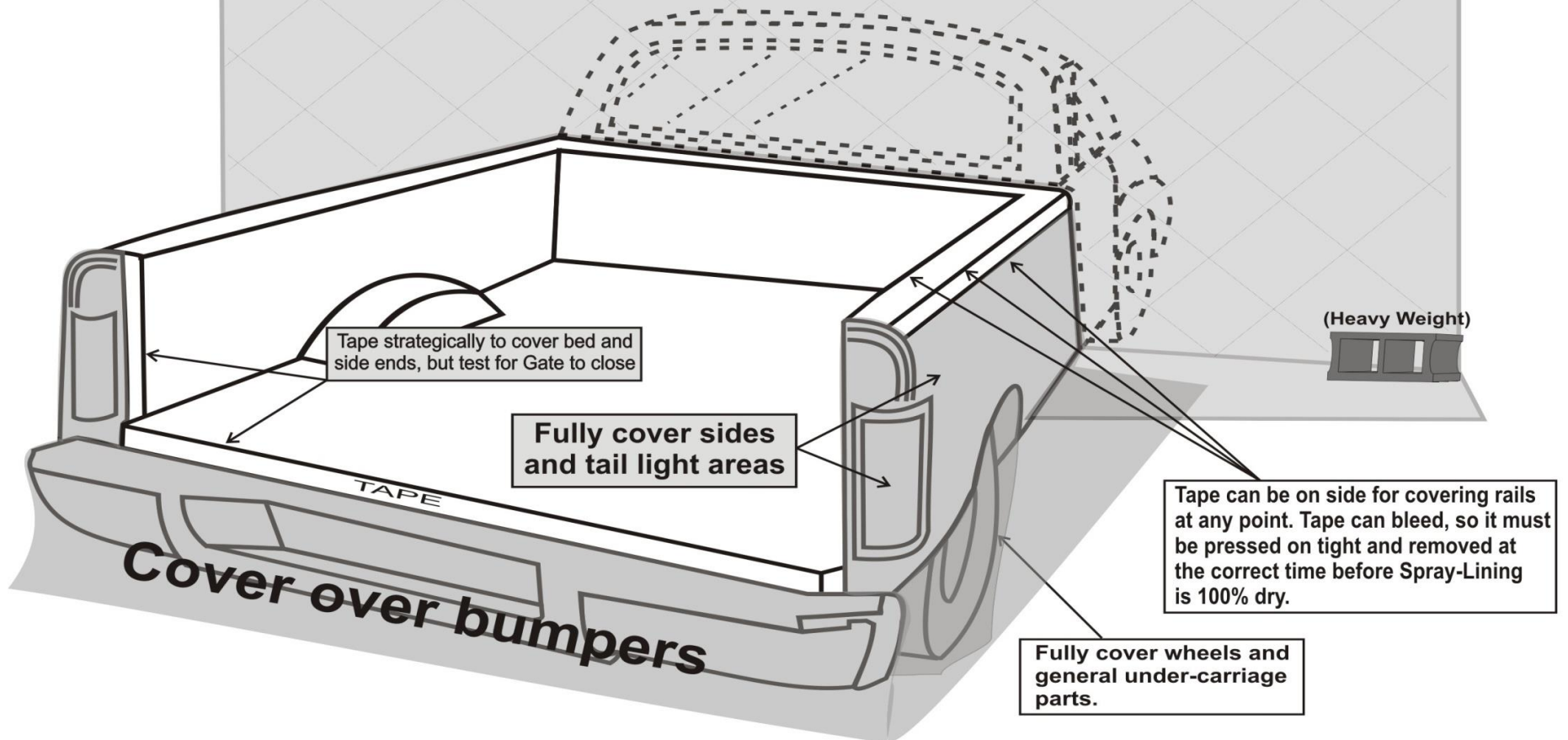
1. Cover work area & truck
2. Prep bed/areas to spray-remove wax, grease, oil & debris or loose paint.
3. Tape off specific zones and parts not to be sprayed.
4. Attach covering to taped off zones.
5. Double check taped areas to prevent bleeding.
6. Set up table or area to mix product with garbage pail and hand cleaner. Painter's gloves and filter mask are advised.
7. Test spray patterns on flat part of bed or tailgate. Adjust pressure (and/or viscosity of liquid in mixing cup) as needed.
8. After carefully practicing spray pattern control, spray flat surface of bed and/or sides. Decide on amount of passes and thickness of verticals in sides of bed for rapid drying, preventing running or sagging.
  - a. Coat horizontal parts of bed thickest; especially at rear and tailgate. Move gun steadily and consistent as possible to build even layers.
  - b. It's advised to build high stress areas such as gate end of bed, fender wells and tail gate with more spray passes than less stressed zones, such as under the rails or upper cab wall.
9. Remove tape carefully before fully dry but not too early to insure straight, clean lines.
10. Dry within 1 hour at 74°F; use lightly until full cure before hard use (24 to 48 hours).



# TRUCK BED

## Tarp or Cover between Bed and Cab

\*Cab must be covered tight in order to coat thick over Front Rail behind Cab.



\* All tape & covers (tarps, paper or plastic) must adhere to each other & truck parts 100% with 0% openings or leaks.

\*Tape at exact, well thought out points for Spray-Lining to provide maximum protection.

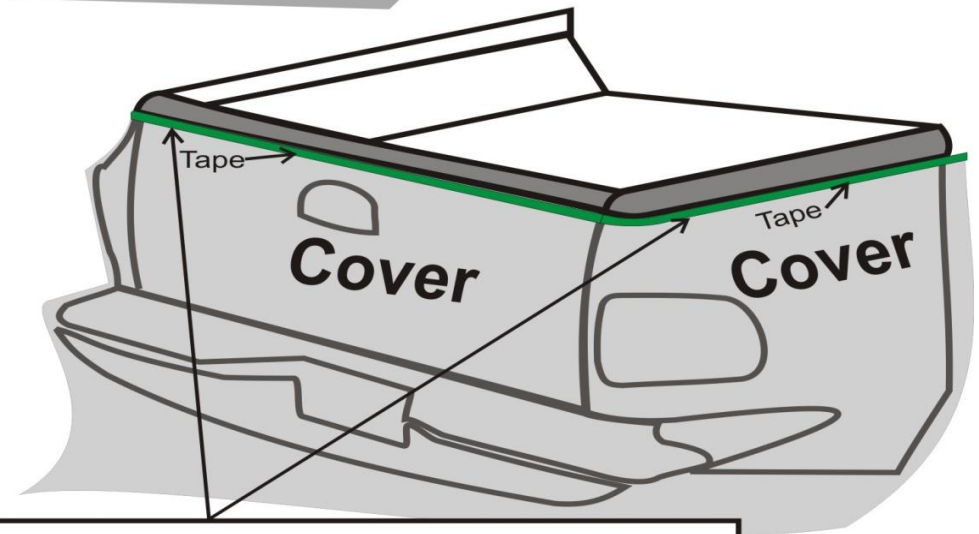
# TAILGATE

## Big Cardboard Panel

Tape Tailgate to cardboard at any functional point, Gate MUST close.

TAPED ONTO PANEL

TAPED ONTO PANEL



If you're coating rails, reinstall tailgate after it's dry. Re-tape to meet side rails, cover rear of truck & coat tailgate's rail last